IMA SPA

- **ATOP S.p.A.** Barberino Tavarnelle Florence (Italy) | 100%
- **Tissue Machinery Company S.p.A.** Castel Guelfo Bologna (Italy) | 100%
  - **TMC Do Brasil Industria de Maquinarios e Servicos Ltda.** | Valinhos (Brazil) | 100%
  - **TMC North America Inc.** Kaukauna (USA) | 100%
    - **Valley Tissue Packaging Inc.** Kaukauna (USA) | 100%
  - **Spares Service & Machinery S.r.l.** Calderara di Reno Bologna (Italy) | 100%
- **OMAS Tecnosistemi S.p.A.** Cerro Maggiore Milan (Italy) | 60%
  - **LCE Cosmetics S.r.l.** Cerro Maggiore Milan (Italy) | 100%
  - **CO.MA.DI.S. S.p.A.** Senago Milan (Italy) | 100%
- **Record S.p.A.** Garbagnate Monastero Lecco (Italy) | 100%
- **Pharmasiena Service S.r.l.** Siena (Italy) | 97%
- **Eurosicma – Costruzioni Macchine Automatiche S.p.A.** | Milan (Italy) | 100%
- **Ciemme S.r.l.** Albavilla Como (Italy) | 100%
- **Perfect Pack S.r.l.** Rimini (Italy) | 60%
- **Petroncini Impianti S.p.A.** Modena (Italy) | 100%
- **Spreafico Automation S.r.l.** Calolziocorte Lecco (Italy) | 70%
- **Teknoweb Converting S.r.l.** Palazzo Pignano Cremona (Italy) | 80%
- **IMA Sarong S.r.l.** Reggiolo Reggio Emilia (Italy) | 100%
- **Phoenix Italia S.r.l.** Bareggio Milan (Italy) | 60%

- **Mespic S.r.l.** Faenza Ravenna (Italy) | 70%
- **Packaging Manufacturing Industry S.r.l.** Castenaso Bologna (Italy) | 100%
  - **Alphamac S.r.l.** Bologna (Italy) | 100%
  - **Digidoc S.r.l.** Ozzano dell'Emilia Bologna (Italy) | 80%
- **IMA Dairy & Food Holding GmbH** Ranstadt (Germany) | 100%
  - **GASTI Verpackungsmaschinen GmbH** Schwäbisch Hall (Germany) | 100%
  - **Erca S.A.S.** Les Ulis (France) | 100%
  - **INTECMA S.A.** Sant Just Desvern (Spain) | 100%
  - **IMA Dairy & Food UK Ltd.** Retford (UK) | 100%
  - **IMA Dairy & Food USA Inc.** Leominster (USA) | 100%
  - **Hassia Verpackungsmaschinen GmbH** Ranstadt (Germany) | 94%
  - **IMA Dairy & Food Spain and Portugal S.A.** Viladecans (Spain) | 100%
  - **IMA Dairy and Food Russia OOO** St. Petersburg (Russia) | 100%
  - **IMA Dairy & Food Asia Pacific Sdn Bhd** Kuala Lumpur (Malaysia) | 80%
- **Benhil GmbH** Neuss (Germany) | 100%
- **IMA-PG India Pvt. Ltd.** Mumbai (India) | 100%
- **IMA Packaging Technology India Pvt. Ltd.** Thane (India) | 100%
- **ProSys Sampling Systems Ltd.** Cork (Ireland) | 80%
  - **ProSys Group Corp** Wilmington (USA) | 100%

- **IMA Swiftpack Ltd.** Alcester (UK) | 100%
  - **IMA UK Ltd.** Alcester (UK) | 100%
- **IMA MAI S.A.U.** Ciudad de Mar del Plata Buenos Aires (Argentina) | 100%
- **Tecmar S.A.** Ciudad de Mar del Plata Buenos Aires (Argentina) | 100%
- **IMA Automation Switzerland SA** La Chaux de Fonds (Switzerland) | 100%
- **IMA Automation Malaysia Sdn. Bhd.** Penang (Malaysia) | 100%
- **Imautomatiche Do Brasil Indústria e Comércio de Máquinas Ltda.** | Sao Paulo (Brazil) | 99.98%
- **IMA Life The Netherlands B.V.** Dongen (The Netherlands) | 100%
  - **IMA Life Japan KK** Tokyo (Japan) | 100%
- **IMA D-A-CH GmbH** Cologne (Germany) | 100%
- **Tianjin IMA Machinery Co. Ltd.** Tianjin (PRC) | 100%
- **IMA Life (Beijing) Pharmaceutical Systems Co. Ltd.** Beijing (PRC) | 100%
  - **IMA Life (Shanghai) Pharmaceutical Machinery Co. Ltd.** | Shanghai (PRC) | 86.29%
- **ATOP (Shanghai) Electrical Equipment Co. Ltd.** Shanghai (PRC) | 100%
- **IMA Fuda (Shanghai) Packaging Machinery Co. Ltd.** | Shanghai (PRC) | 80%
- **IMA Packaging & Processing Equipment (Beijing) Co. Ltd.** | Beijing (PRC) | 100%
- **IMA Pacific Co. Ltd.** Bangkok (Thailand) | 99.99%
- **IMA Iberica Processing and Packaging S.L.** Barcelona (Spain) | 100%

6%

- **Ilapak International SA** Collina d'Oro Lugano (Switzerland) | 100%
  - **Ilapak Italia S.p.A.** Foiano della Chiana Arezzo (Italy) | 100%
  - **Ilapak Ltd.** Uxbridge London (UK) | 100%
  - **Ilapak France SA** Lognes Paris (France) | 99.99%
  - **Ilapak SNG OOO** Moscow (Russia) | 100%
  - **Ilapak Israel Ltd.** Caesarea (Israel) | 100%
  - **Ilapak Verpackungsmaschinen GmbH** Haan Düsseldorf (Germany) | 100%
  - **Ilapak Sp. Z o.o.** Krakow (Poland) | 100%
  - **Ilapak Inc.** Newtown (USA) | 100%
- **Packaging Systems Holdings Inc.** Wilmington (USA) | 100%
  - **IMA North America Inc.** Leominster (USA) | 100%
  - **IMA Life North America Inc.** Tonawanda (USA) | 100%
  - **IMA Automation USA Inc.** Elgin (USA) | 100%
  - **Delta Systems & Automation Llc** Lowell (USA) | 100%
- **IMA France E.u.r.l.** Rueil-Malmaison (France) | 100%
- **IMA Est GmbH** Vienna (Austria) | 100%
- **OOO IMA Industries** Moscow (Russia) | 100%
- **Società del Sole S.r.l.** Ozzano dell'Emilia Bologna (Italy) | 100%

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